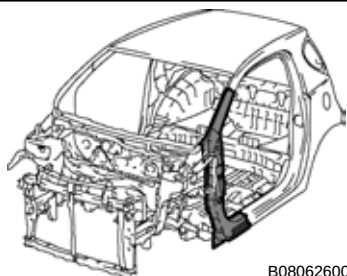


FRONT BODY PILLAR (CUT)



B0806260018

With the cowl top side panel removed.

Symbol meaning

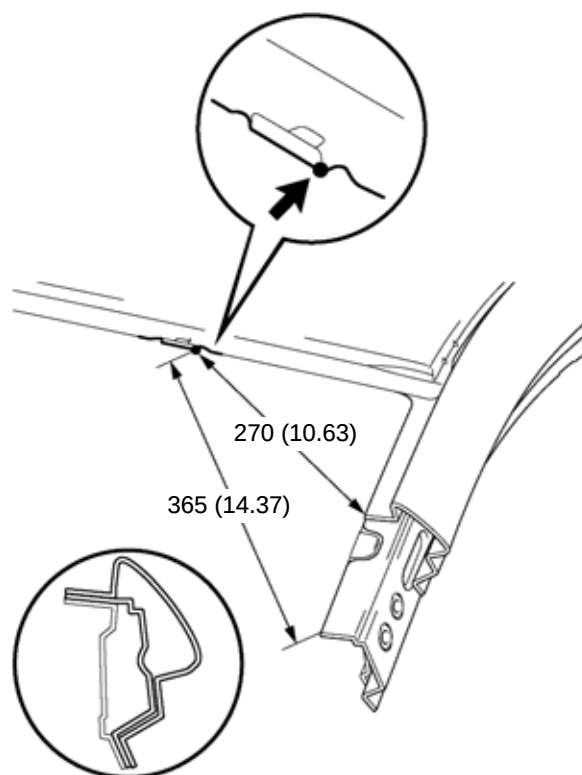
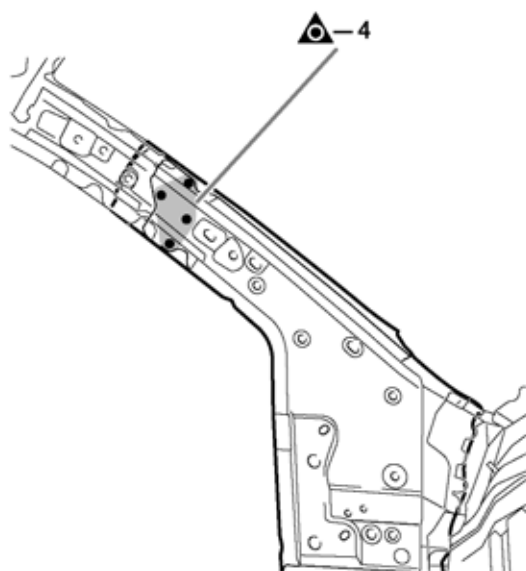
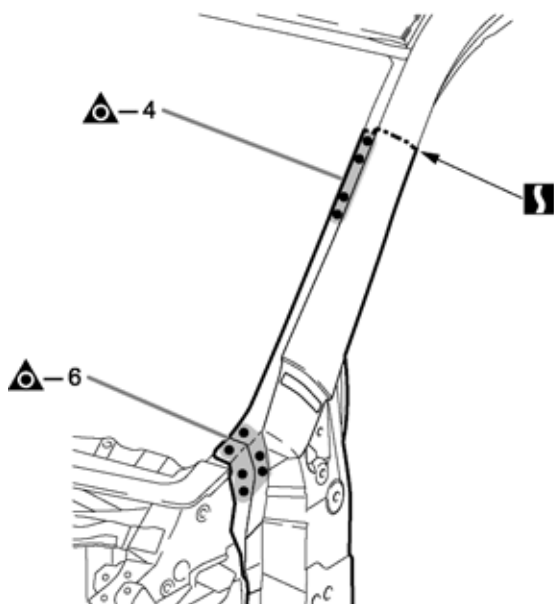
△ : Remove Weld Points

⊞ : Cut with Disc Sander etc.

⌋ : Cut and Join Location

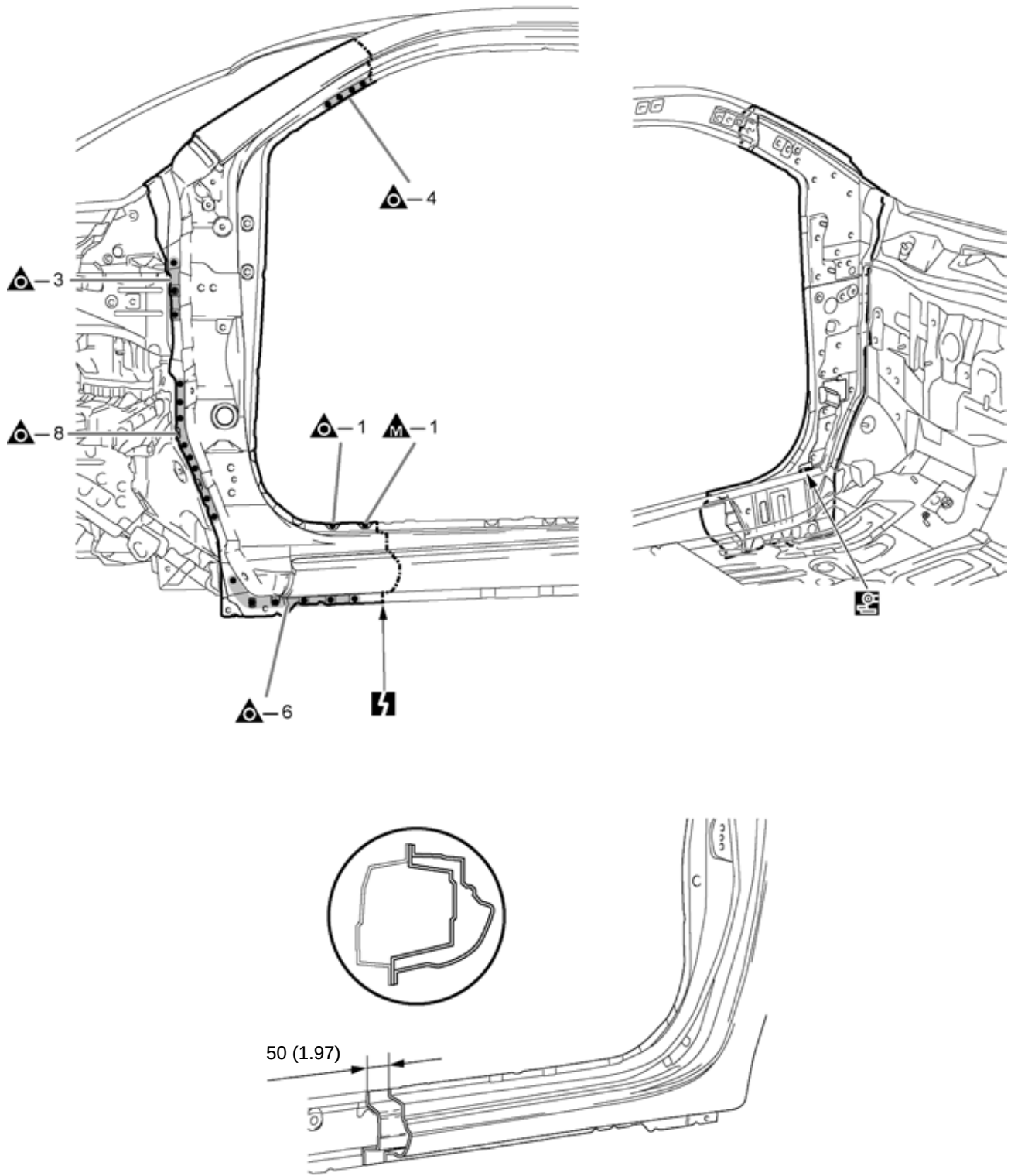
⚡ : Cut Location for Supply Parts

REMOVAL



mm (in.)

B0809050024



mm (in.)

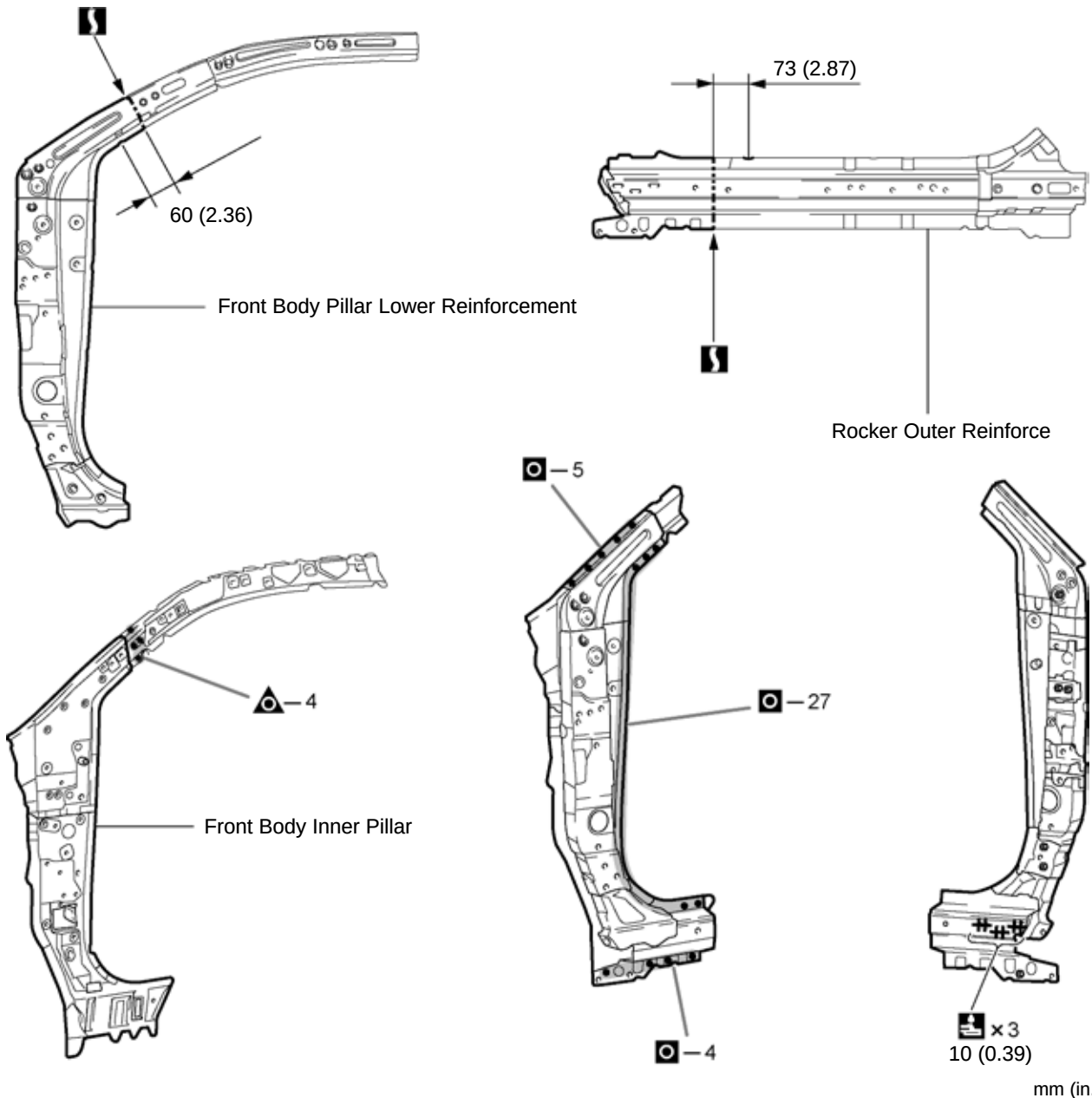
B0809050025

Symbol meaning

  : MIG Plug Weld
  : Fillet Weld
  : Butt Weld
  : Cut and Join Location

 : Remove Weld Points

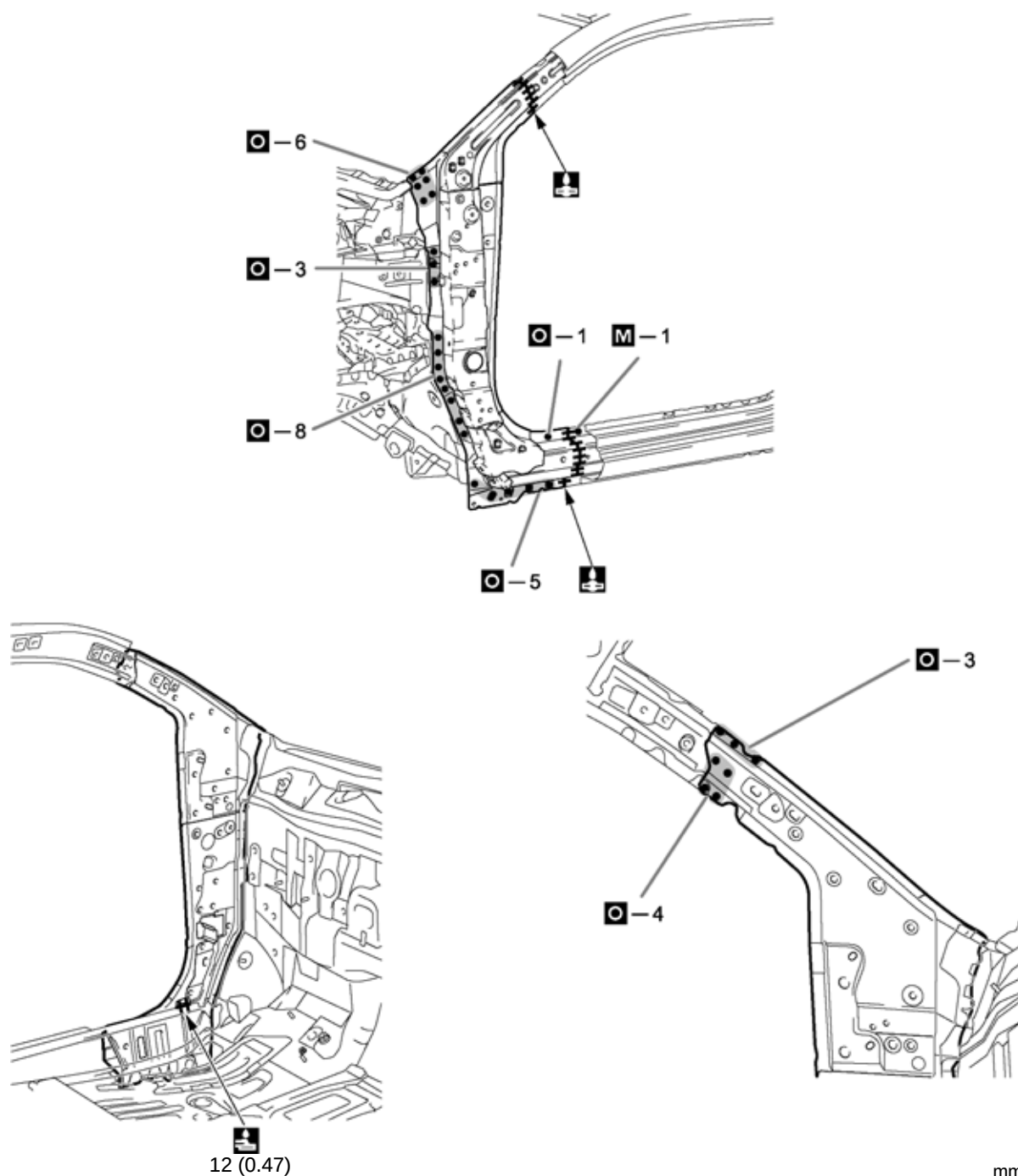
INSTALLATION



B0809050026

INSTALLATION POINT

- 1 Before temporarily installing the new parts, weld the rocker outer reinforce, front body pillar lower reinforcement and front body inner pillar with the standard number of welding points.
- 2 After welding the rocker outer reinforce, front body pillar lower reinforcement and front body inner pillar to the vehicle side, install the front body outer pillar.
- 3 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.



mm (in.)

B0809050027

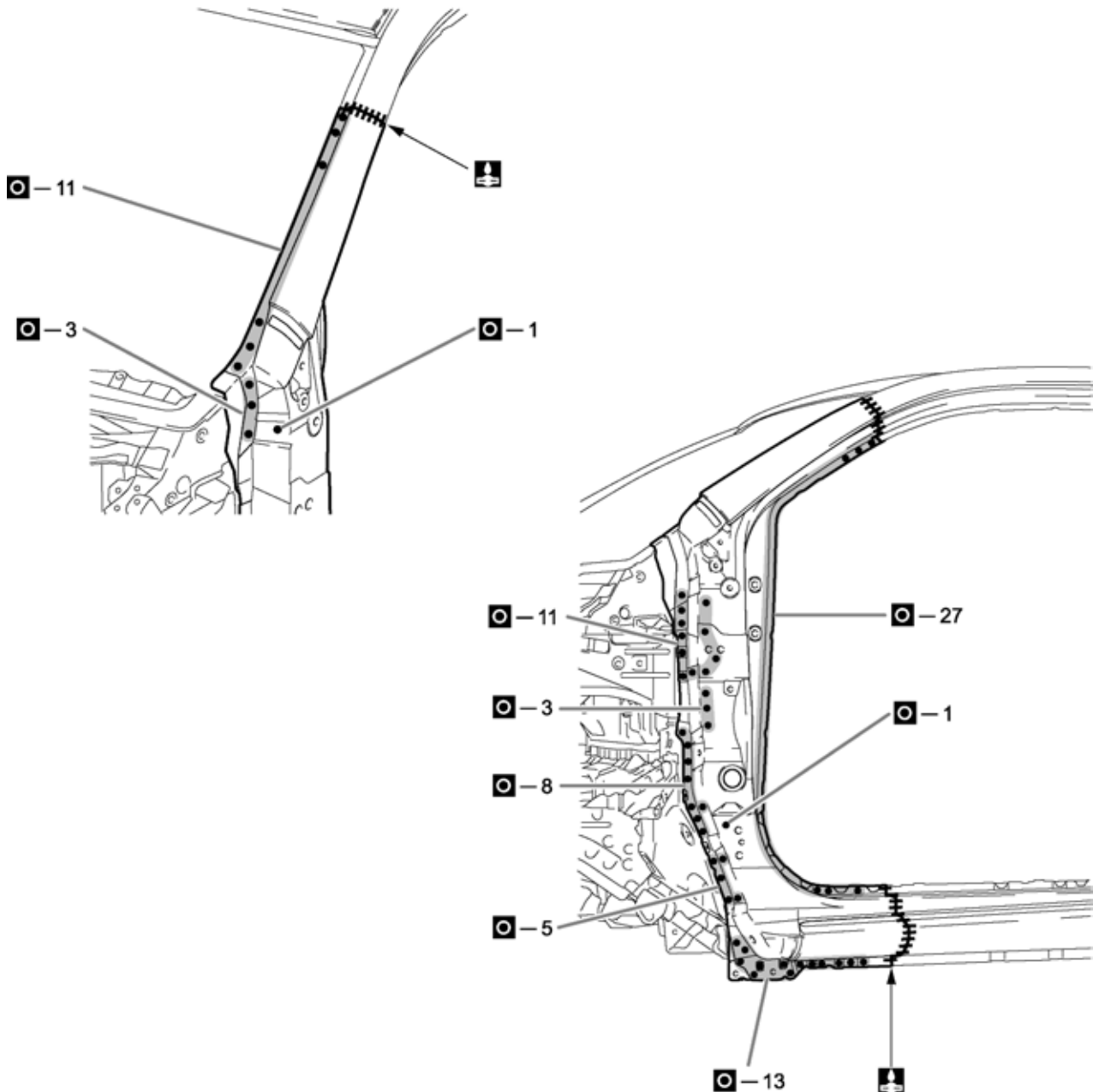
INSTALLATION POINT

- 1 After welding the rocker outer reinforce, front inner pillar and front pillar lower reinforcement to the vehicle side, install the outer panel.
- 2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- 3 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- 4 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint-coating)
- 5 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

Symbol meaning

 M : MIG Plug Weld
  : Fillet Weld
  : Butt Weld
  : Cut and Join Location

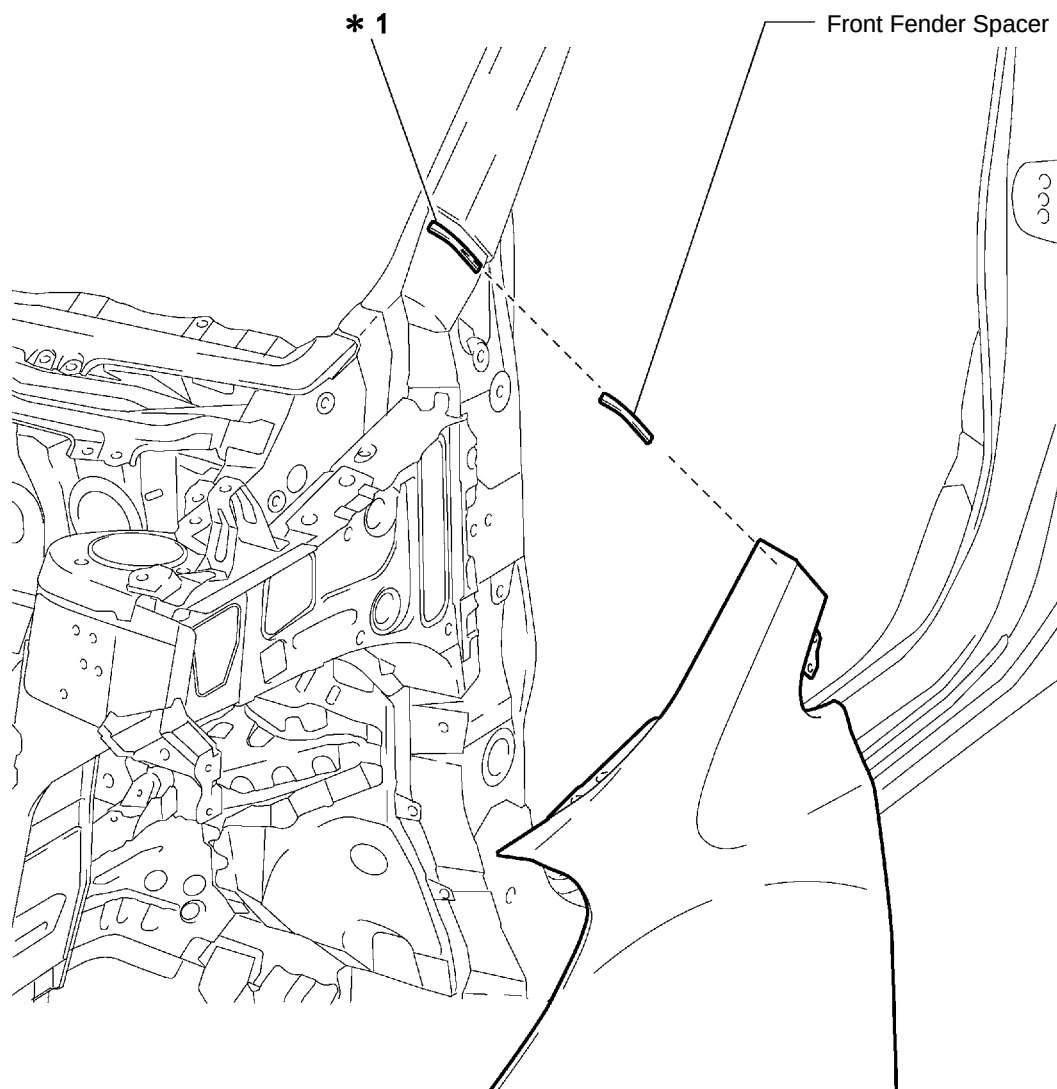
 : Remove Weld Points



B0809050028

INSTALLATION POINT

- 1 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- 2 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- 3 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint coating)
- 4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.



B0806120020

INSTALLATION POINT

- 1 *1: Area where front fender spacer is to be installed.
- 2 Place the front fender. For installation of front fender spacer, measure the distance between the front side fender and *1. Select a thickness of front fender spacer from 3.5 mm (0.14 in), 4 mm (0.16 in) and 4.5 mm (0.18 in).
- 3 Fit the front fender, pushing down the attached front fender spacer, and checking that it does not rattle.

HINT:

- 1) If having wobbles, change the front fender spacer to the thicker one. Also, check the alignment of the front fender again.